

## DESCRIPTION

M87 UV adhesion promoter is a 1-component primer formulated to improve UV digital ink adhesion to substrates such as stainless steel, coated metals, aluminum, iron, copper, melamine (Formica), and acrylics.

**Packaging**  
1L

## ADHESION PROMOTER HANDLING

Always wear PPE (wear gloves and eye protection)

If the M87 does come into contact with skin, wipe it off with a clean, dry cloth (do not use a solvent). Wash the affected area with soap and water.

**Warranty**  
12 Months  
Store product at (55°F - 90°F)  
Shelf Life: 3 Years

## SUBSTRATES

Raw metals (stainless steel, aluminum, iron, copper, etc.)  
Coated metals (Chrome plated, powder coated, etc.)  
Melamine (Formica)  
Acrylics  
Dibond® (and other composite enameled aluminum panels)

## Ink compatibility

All UV curable inks (Screen and digital UV/ UV-LED Inks)

*\*\*Natron® M87 adhesion promoter works with all inks, regardless of the ink manufacturer.*

## PROPERTIES & FEATURES

One- component primer  
Clear  
Quick drying  
Low sweet smell

## Environmental Operating Parameters

Temperature: 18°C - 32° C (65°F - 90°F).  
Humidity: 30% - 70% (non-condensing)

## APPLICATION

Clean the surface to make sure there are no debris  
Apply the primer onto the surface manually with a lint free cloth  
Allow the adhesion promoter to dry thoroughly (1 - 3 minutes)  
It is also possible to spray onto the surface and wipe the excess with a lint free cloth  
Print the substrate within 48 hours after application of the PP Primer  
For best adhesion, allow the printed surface to post-cure for 24 hours at room temperature.

- Ready for application immediately  
- Dries in 30 seconds to at room temp.  
- Print primed part at room temperature within 48 hours (Low humidity) and within 36 hours (High humidity)

**Warning:** Consult the MSDS prior to use.

## Boston Industrial Solutions, Inc. Quality statement

Boston Industrial Solutions, Inc. stands behind the quality of this product. The M87 Adhesion Promoter is formulated free from metals. Safety Data Sheets are available according to UE regulation. The primary indications are displayed on the product label.

The data and information given in this data sheet is based on our present experiences and testing. Our technical consulting, whether done verbally, in writing, or through extensive testing, is based on our best knowledge. This doesn't mean that the client doesn't have to test our products on their own to see if they are good for adhesion.

Boston Industrial Solutions, Inc. does not warranty the use or application of the products it manufactures or supplies. Our only obligation shall be to replace any defective products supplied by us or to refund the original price of the product after we have determined it to be defective. We assume no liability for any other loss or damage caused direct or indirect by our products.

It is absolutely necessary to make printing trials prior to start a production run to determine the suitability of this product for your specific application.

Please contact Boston Industrial Solutions, Inc. with any technical questions regarding our products or to obtain additional MSDS information.

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